

CSDA Standard



Title: Continuous Tube Threads
Specification No: CSDA-CT-111
Effective Date: Mar 30, 2004
Revised:

1. General

- 1.1 This document standardizes the thread type, pitch and length on continuous tube and continental core bits.
- 1.2 All threads are Right Hand, 5-degree modified, Square Threads.
- 1.3 All dimensions are in inches.

Nominal Diameter	Wall Thickness	Thread Length	Threads per Inch
1 to 6	0.120	1.75	4
1 to 6	0.156	1.75	4
1 to 10	0.188	1.94	3
6 to 10	0.250	1.94	3

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